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Amendments to Claims

Please amend the claims as follows:

1. (currently amended) A process for laser welding together a laser beam transparent polyester article and a laser beam opaque polyester article comprising the steps of positioning the articles in contact with each other so as to define a junction there between; transmitting a laser beam energy not greater than 100 W focused on the area of contact at a scanning speed not greater than 1000 cm/min thus causing the junction to be melted without decomposition and joining together the polyester articles, wherein the laser beam has a wavelength ranging from 800 to 1200 nm.
2. (original) A process in accordance with claim 1 wherein the laser beam energy is not greater than 100 W and focused on the area of contact at a scanning speed not greater than 300 cm/min.
3. (original) A process in accordance with claim 1 wherein the laser beam energy is not larger than 70 W and focused on the area of contact at a scanning speed not larger than 300 cm/min.
4. (currently amended) A process in accordance with claim 1 wherein said laser beam transparent polyester article and said laser beam opaque polyester article are made from polyester compositions selected from the group consisting of polyethylene terephthalate ~~terephthalate~~ and polybutylene terephthalate ~~terephthalate~~ and the polyesters of the of the laser beam transparent article and the laser beam opaque article are the different.

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5. (currently amended) A process in accordance with claim 1 wherein said laser beam transparent polyester article and said laser beam opaque polyester article are both made from polyester compositions selected from the group consisting of polyethylene ~~terephthalate~~ terephthalate and polybutylene ~~terephthalate~~ terephthalate and the polyesters of the laser beam transparent article and the laser beam opaque article are different the same.
6. (original) A process in accordance with claim 4 wherein said laser beam opaque polyester article includes 0.15 wt % carbon black based on a total weight of the polyester composition in the article.
7. (original) A process in accordance with claim 4 wherein said laser beam opaque polyester article includes 1.0 wt % nigrosine dye based on a total weight of the polyester composition in the article.
8. (original) A process according to claim 4, wherein a mixture of carbon black and nigrosine is contained in polyester composition of said laser beam opaque polyester article.
9. (cancelled)